

REV.	DESCRIPTION	ECN	DATE	BY
A	NEW DRAWING	C-4781	7/24/2007	EFR
B	ADDED SRK1153-3	C-5393	5/02/2008	DRB
C	ITEM #6 WAS 10028	5979	11/19/08	DRB
D	ADDED 90902/XD1.12X.156-2.94 CHART-3	7367	2/4/2010	TLK

# SRK1153

SRK1153-1		SL1153 TORQUE ROD REPAIR KIT		
ITEM	PART NO.	QTY.	DESCRIPTION	
1	90902	4	TORQUE ROD POLY BUSHING	
2	XD1.12X.156-2.94	4	ROUND TUBING 1.12X.156-2.94	
3	10043-01	8	FLAT WASHER .75 X 2.00	
4	10033	4	CAPSCREW .75 X 5.00 UNF GR8	
5	10028	4	NUT LOCK .75 UNF	

SRK1153-2		SL1153 LOWER ARMS REPAIR KIT		
ITEM	PART NO.	QTY.	DESCRIPTION	
1	12931-01	2	BUSHING SL1100W 7/8" ID 4.50 LOMG	
2	12932-01	2	BUSHING SL1100W 7/8" ID 7.00 LONG	
3	12927-01	8	FLAT WASHER .91X3.25X.19	
4	17238-7	2	CAPSCREW .87X7.50 UNF	
5	17238-9	2	CAPSCREW .87X9.50 UNF	
6	10028	4	NUT LOCK .75 UNF	

SRK1153-3		SL1153 MAINTENANCE KIT		
ITEM	PART NO.	QTY	DESCRIPTION	
1	10033	4	CAPSCREW .75 X 5.00 UNF GR8	
2	10028	4	NUT LOCK .75 UNF GR C	
3	10043-01	8	WASHER FLAT .75 HARDENED	
4	17238-9	2	CAPSCREW .87 X 9.50 UNF	
5	17238-7	2	CAPSCREW .87 X 7.50 UNF	
6	17922	4	NUT LOCK .88 UNF NYLON	
7	12927-01	8	WASHER FLAT .91 X 3.25 X .19	
8	12932-01	2	BUSHING SL1100LW 7/8" ID WIDE	
9	12931-01	2	BUSHING SL1100LW 7/8" ID NARROW	
10	90902	4	TORQUE ROD POLLY BUSHING	
11	XD1.12X.156-2.94	4	ROUND TUBING XD1.12X.156-2.94	



MATERIAL INFO.	DEPTS AFFECTED	TOLERANCES (EXCEPT AS NOTED)	DESCRIPTION: SRK KIT	
STEEL PART NO.	-	DECIMAL ± .03	PREVIOUS ASSY:	-
MATERIAL:	-	FRACTIONAL ± 1/32	SUSPENSION MODEL:	-
WEIGHT:	-	ANGULAR ± 0.5°	SCALE:	1:1
			DATE:	07/23/07
			DRAWN BY:	EFR
			SIZE:	A
			DRAWING NO:	SRK1153

