

REV.	DESCRIPTION	ECN	DATE	BY
A	NEW DRAWING	C-4945	10/12/2007	HDH
B	ADDED BUSHING GREASE DETAIL TO DRAWING ALSO ADDED TORQUE SPECS	C-5431	5/12/2008	DRB
C	ADDED ISO DETAIL OF BUSHING/SLEEVE	C-5561	06/24/08	TLK



Torque Requirement Procedures

All fasteners should be re-torqued according to the following schedule.

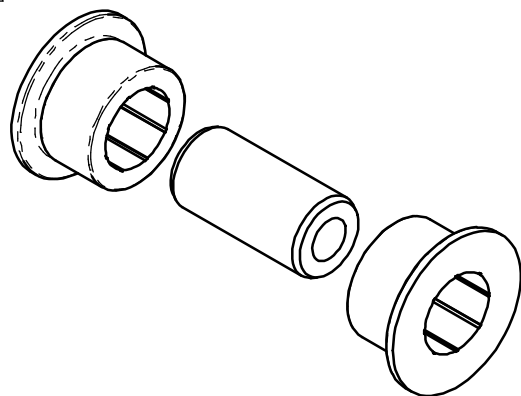
- after 5 days
- after 30 days
- after 60 days
- every 6 months thereafter

Capscrew/Bolt (Grade 8 UNF) TORque Requirements

Capscrew/Bolt Size	3/8"	1/2"	5/8"	3/4"	3/4" (Stabilizer Shock Stud)	7/8"	1"	1 1/8"
Torque minimum ft./lbs.	25	50	150	300	200	500	700	900
Torque maximum ft./lbs.	35	75	200	350	250	550	800	1000

NOTE
Torque Values do not apply to air springs or lower grade fasteners.

SERVICE REPAIR KIT SRK089X-1			SL0890/0893 BUSHING REPAIR KIT
ITEM	PART NO.	QTY	DESCRIPTION
1	10033	4	CAPSCREW .75 X 5.00 UNF GR8
2	17057	4	CAPSCREW .75 X 4.50 UNF GR8
3	10043	16	WASHER FLAT .75 HARDENED
4	12927-03	8	WASHER FLAT .78X3.25X.25
5	10028	8	NUT LOCK .75 UNF GR8
6	19204	16	BUSHING POLY FLANGE SL1190
7	91031	8	BUSHING SLEEVE SL1190



COAT BOTH INNER AND OUTER DIAMETER OF POLY BUSHING SURFACES WITH LUBRICANT-CURRENT SPEC. CHEVRON ULTI-PLEX EP-NLG12

MATERIAL INFO.	DEPTS AFFECTED	TOLERANCES (EXCEPT AS NOTED)	DESCRIPTION: SRK KIT
STEEL PART NO.	-	DECIMAL ± .03	PREVIOUS ASSY: -
MATERIAL:	-	FRACTIONAL ± 1/32	SUSPENSION MODEL: - SCALE: 1:1
WEIGHT:	-	ANGULAR ± 0.5°	DATE: 10/12/2007 DRAWN BY: HDH SIZE: A DRAWING NO: SRK089X-1

