

REV.	DESCRIPTION	ECN	DATE	BY
D	ADDED -01 REPAIR KIT	7426	3/8/2010	TLK
E	ADDED ITEM 14/15	7806	10/11/2010	TLK
F	UPDATED FORMAT AND BOM	300489	6/3/2015	RT



SERVICE REPAIR KIT SRK105			20K KINGPIN REPAIR KIT MERITOR
ITEM	PART NO.	QTY	DESCRIPTION
1	143622-0006	2	BUSHING 20K INC KNUCKLE
2	3208N1028	2	GASKET KINGPIN CAP 20K
3	S258P2	6	CAPSCREW 20K
4	143660-0006	1	KING PIN 20K
5	143664-0005	1	THRUST BEARING 20K
6	143624-0007	1	SHIM .005 (AS REQD) 20K
7	143624-0008	1	SHIM .015 (AS REQD) 20K
8	143624-0009	1	SHIM .030 (AS REQD) 20K
9	1229E1669P	6	WASHER FLAT 20K
10	A1205Y1429	2	SEAL OIL 20K
11	7X114	1	DRAW KEY
12	1227Z780	1	NUT KEY
13	407102	2	GREASE FITTINGS 1/8" 20K
14	1199M3237	2	KING PIN CAP 20K



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SPECIAL CHARACTERISTICS SYMBOL LEGEND		UNLESS OTHERWISE NOTED TOLERANCE ARE: X: +/- .1 XX: +/- .06 XXX: +/- .030 ANGULAR: +/- .5° TORQUE: +10%/-0%		MATERIAL -		WATSON & CHALIN MFG INC 725 EAST UNIVERSITY DRIVE MCKINNEY TEXAS 75069			
>X.XX< W/C CRITICAL DIM (X.XX) FOR REFERENCE ONLY ** X.XX DESIGNATES A ± .125 TOL. * X.XX DESIGNATES A KEY CUSTOMER CHARACTERISTIC		THIRD ANGLE PROJECTION DIMENSIONS ADHERE TO ASME Y14.5-2009		STEEL PN. -					
				WEIGHT: lbs					
		PERIMETER -							
		MODEL -							
DRAWN BY TEG		TITLE SRK KIT 20K KING PIN REPAIR							
DATE 10/23/06									
		SHEET 1 OF 1	SCALE 1:1	SIZE A	DWG NO. SRK105				

